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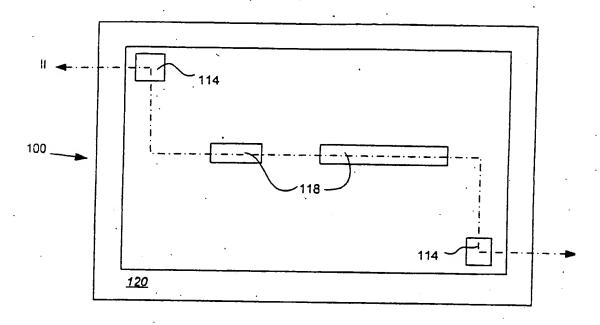


FIG. 1

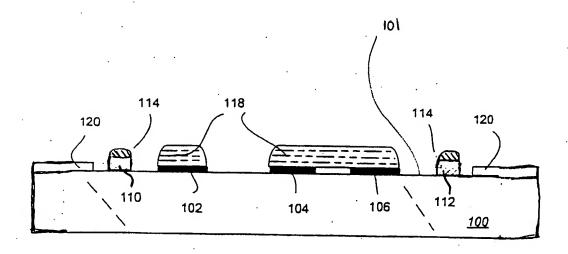


FIG. 2

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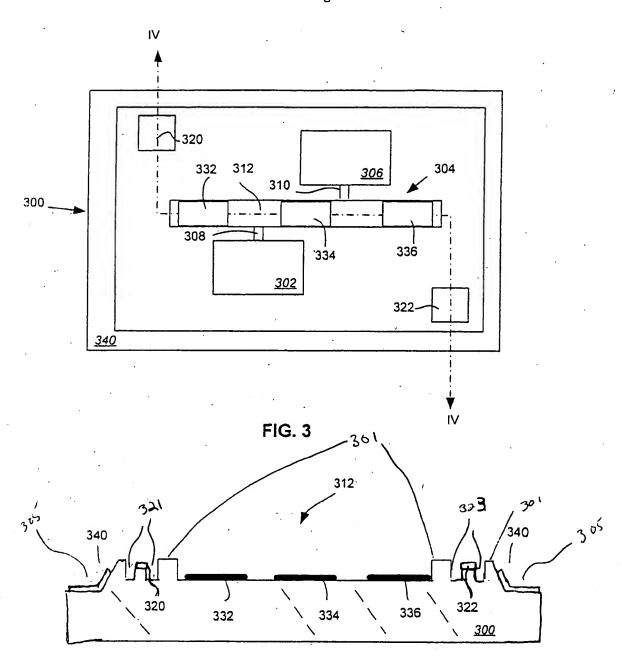


FIG. 4

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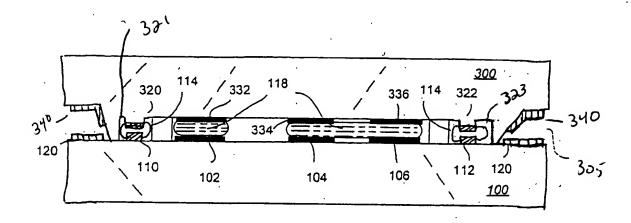


FIG. 5

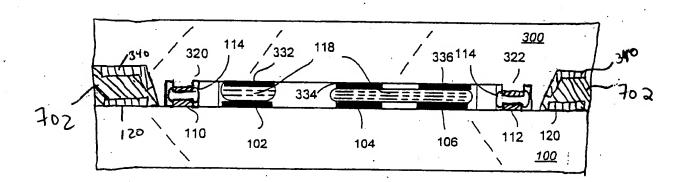


FIG. 6

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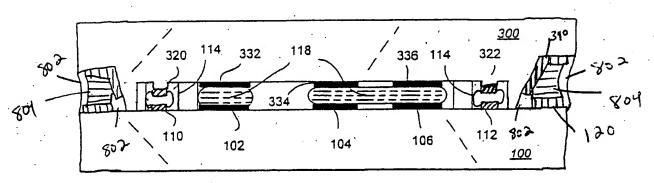


FIG. 7

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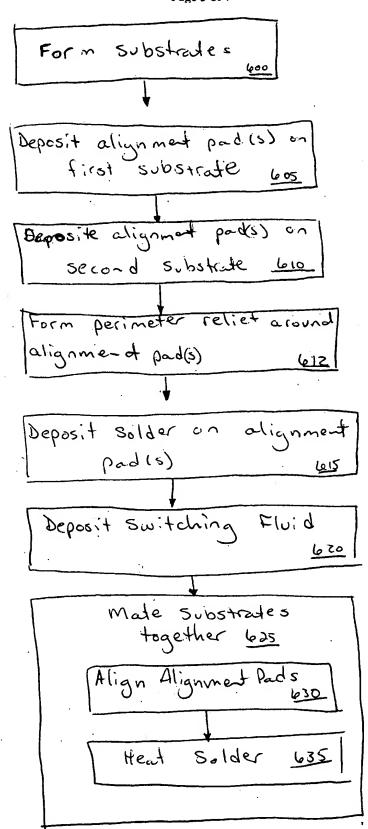
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Form perimeter ring around switching device in substrate (s)

Deposit solderable contact
surface in perimeter
seal lina 645

Deposit Solder paste and uncured epoky in perineter seal (ing 650

Reflow Solder pastes and uncured epoxy Agilent Technologies, Inc. Case: 10020696-1

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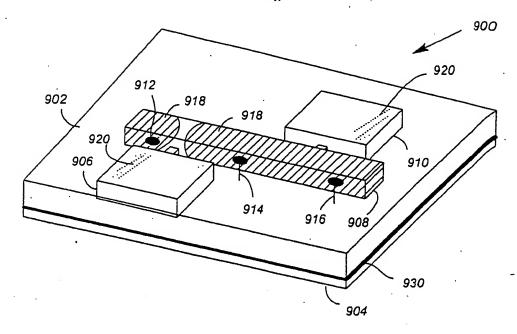


FIG. 9

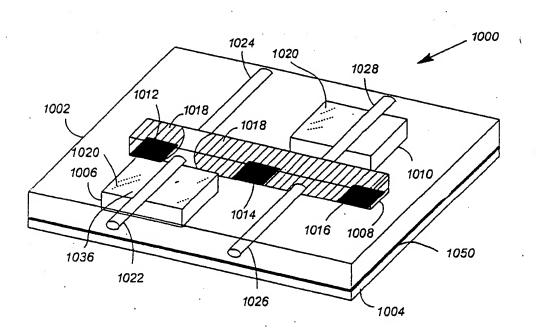


FIG. 10